



Industrial Actuator Control Valve Assemblies

Supply Chain Shortages and End-of-Life Consolidations Result in Challenging Deliveries

Honeywell Modutrol IV actuator motors ("Mod Motors") are widely used for the control of air and gas in combustion systems. Obsolescence and global supply chain issues have focused the demand on a short list of models. Demand is quickly consuming the available units.

At Marshall Nelson & Associates, we keep a 6-month supply on hand, but even our inventory is getting low. If the 'Mod Motor' you need is not available, we are glad to help cross reference a direct replacement Modutrol motor or an alternate for emergencies.

Basic Control Valve Substitution Options

Controls valves are critical for the operation of thermal processes. These photos provide a visual diagram of some basic control valve and actuator substitutions; useful info when a direct replacement or problem situation arises.



Honeywell Modutrol Actuator with Eclipse Butterfly Control Valve



Honeywell Modutrol Actuator with Siemens VKG Butterfly Control Valve



Siemens SQM4 Actuator with Eclipse Butterfly Control Valve



Siemens SQM4 Actuator with VKG Control Valve Assembly

Before You Contact Us, Collect Answers to these Questions:

Pipe Size?	Example: 2" NPT
Actuator Voltage?	Example: 120V AC
Control Signal?	Example: 4-20 ma
Position Switches?	Example: Low Fire Aux Proving
Shaft Type for crank arms?	Example: 3/8" square

There are many possible mounting arrangements, with integral butterfly valves or linkages, in gas valve train assemblies. When contacting us, provide a picture of your mounting arrangement, to save time in identifying options.

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